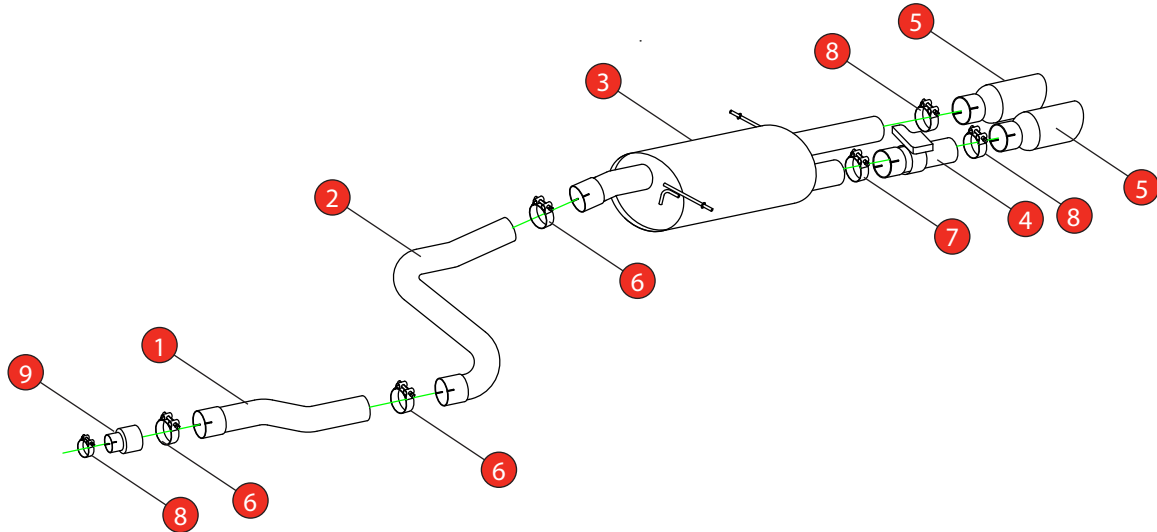


<b>Car</b>	Ford Fiesta ST MK8	<b>Part No.</b>	SFDS089
<b>Year</b>	2018-Current	<b>Fit Kits</b>	331FK
<b>Notes</b>	Where not supplied use original fittings. The original exhaust requires cutting. Valve requires lubricating every 3-4 months with WD40	<b>Features</b>	Pipe Diameter:- 70mm

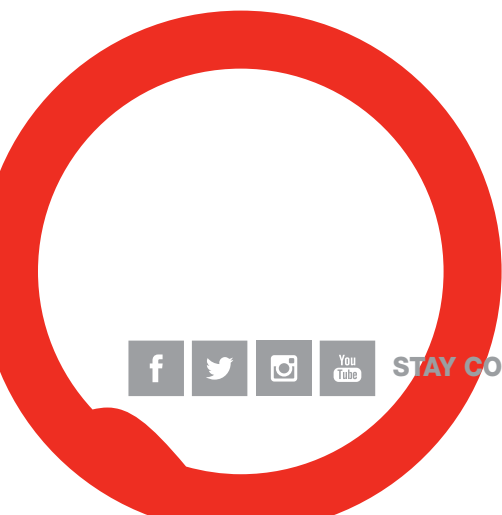
Estimated Fitting Time: 60 Minutes



NO.	PART NO.	DESCRIPTION	QTY
1	1291FD	Centre Section	1
2	1292FD	Link Pipe	1
3	1293FD	Rear Silencer	1
4	1299FD	Valved Trim Connecting Pipe	1
5	Z023.10062	Polished Daytona Trim	2
<b>Fit Kit</b>			
6	Z016.10063	72mm H/D Clamp	3
7	Z016.10070	66mm H/D Clamp	1
8	Z016.10064	63-68mm Clamp	3
9	AD03	Adaptor	1
10	Z017.12783	Valve Spring	1
11	Z016.10057	Mounting Rubber	3

E-MARK	N/A
DATE	05/07/2019
ISSUE	04
AUTHORISED	D Marshall

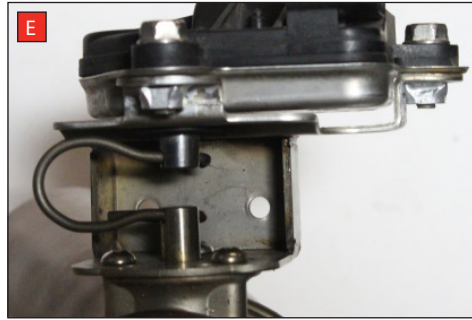
**NOTE:** ENSURE SCORPION SYSTEM IS CLEAR OF MOVING PARTS AND ALL ORIGINAL FUNCTIONS WORK CORRECTLY.



STAY CONNECTED TO RED POWER.

<b>Car</b>	Ford Fiesta ST MK8	<b>Part No.</b>	SFDS089
<b>Year</b>	2018-Current	<b>Fit Kits</b>	331FK
<b>Notes</b>	Where not supplied use original fittings. The original exhaust requires cutting. Valve requires lubricating every 3-4 months with WD40	<b>Features</b>	Pipe Diameter:- 70mm

Estimated Fitting Time: 60 Minutes



Before removing the original system disconnect the exhaust valve.

To remove the original exhaust the system requires cutting in two places.

A) To remove the rear silencer you need to cut 100mm back from the centre of the bend going over the rear axel. (In the centre of the straight length of pipe).



B) To remove the rest of the original GPF back system cut 80mm from the centre mounting bracket. De-bur this edge as the Scorpion adaptor will fit over it.



C) Remove the electronic actuator from the original exhaust.

D) On the scorpion product fit the fixing bow into the valve and use the actuator to secure the bow in place.



E) Use the M6 bolts and washers to fasten the actuator to the valve ensuring the two straights on the fixing bow fit between the grooves on both of the posts.

F) Replace the rear three mounting rubbers with the updated rubbers supplied in the fit kit.